

SODIUM HYDROXIDE

ChemWatch Review SDS

Chemwatch Hazard Alert Code: 4

Chemwatch: 1823

Version No: 12.1.1.1

Safety Data Sheet according to OSHA HazCom Standard (2012) requirements

Issue Date: 15/01/2021

Print Date: 24/02/2021

S.GHS.USA.EN

SECTION 1 Identification

Product Identifier

Product name	SODIUM HYDROXIDE
Chemical Name	sodium hydroxide
Synonyms	NaOH; soda lye; white caustic soda; caustic soda, anhydrous; sodium hydroxide monohydrate (CAS RN: 12200-64-5); lye; sodium hydroxide solid pellets pearl flakes alkali; caustic soda - pearl solid grades 30167; PPG Pels Caustic Soda Beads; Spectrum S1303 S1302 S1303 S1305 S1308 SO170; Caustic Flake; sodium hydroxide granulated
Proper shipping name	Sodium hydroxide, solid
Chemical formula	H2O.HNaO NaOH
Other means of identification	Not Available
CAS number	1310-73-2

Recommended use of the chemical and restrictions on use

Relevant identified uses	Component of alkali cleaners. Manufacture of soap, pulp and paper; rayon. Chemical manufacture. Neutralising agent in petroleum refining; manufacture of aluminium, detergents, textile processing, refining of vegetable oils.
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Name, address, and telephone number of the chemical manufacturer, importer, or other responsible party

Registered company name	Tennant Trading	Chemwell Products	ITW AAMTech
Address	Level 2, 40 Yeo Street Neutral Bay NSW 2089 Australia	3 Clive St Springvale VIC 3171 Australia	1-9 Nina Link Dandenong South VIC 3175 Australia
Telephone	+61 2 9908 9100	+61 3 9558 5678	1800 177 989
Fax	+61 2 9908 9111	+61 3 9562 4360	1800 308 556
Website	Not Available	http://www.chemwell.com.au	www.aamtech.com.au
Email	Not Available	chemwell@chemwell.com.au	info@aamtech.com.au

Registered company name	Swancorp Group Pty Ltd	N.V. Chemicals (Aust) P/L	ROWE SCIENTIFIC
Address	123 Boundary Road Rocklea QLD 4106 Australia	24 Lisa Place Coolaroo VIC 3048 Australia	11 Challenge Boulevard Wangara WA 6065 Australia
Telephone	+61 7 3276 7422	+61 3 9351 1100	+61 8 9302 1911
Fax	+61 7 3276 8622	+61 3 9351 1077	+61 8 9302 1905
Website	Not Available	http://www.nvchemicals.com.au/	http://rowe.com.au/
Email	Not Available	info@nvchemicals.com.au	rowewa@rowe.com.au

Registered company name	Sigma-Aldrich (Merck)	Halliburton Australia
Address	12 Anella Avenue Castle Hill NSW 2154 Australia	Level 27, 140 St. Georges Terrace Perth WA 6000 Australia
Telephone	+61 2 9841 0555 1800 800 097	+61 8 6424 4600
Fax	+61 2 9841 0500	Not Available
Website	www.sigma-aldrich.com	Not Available
Email	ausmail@sial.com	Not Available

Emergency phone number

Association / Organisation	Poisons Information Centre	N.V.Chemicals(Aust) P/L	ROWE SCIENTIFIC
Emergency telephone numbers	000 (Police, Fire & Ambulance)	0411 387 097	+61 8 9302 1911 (24 Hrs)
Other emergency telephone numbers	13 11 26	Not Available	Not Available

Association / Organisation	Sigma-Aldrich (Merck)
Emergency telephone numbers	1800 448 456
Other emergency telephone numbers	1800 448 456

SECTION 2 Hazard(s) identification

SODIUM HYDROXIDE

Classification of the substance or mixture

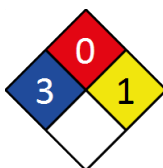
Considered a Hazardous Substance by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200). Classified as Dangerous Goods for transport purposes.

ChemWatch Hazard Ratings

	Min	Max
Flammability	0	
Toxicity	1	
Body Contact	4	
Reactivity	0	
Chronic	0	

0 = Minimum
1 = Low
2 = Moderate
3 = High
4 = Extreme

NFPA 704 diamond



Note: The hazard category numbers found in GHS classification in section 2 of this SDSs are NOT to be used to fill in the NFPA 704 diamond. Blue = Health Red = Fire Yellow = Reactivity White = Special (Oxidizer or water reactive substances)

Classification Serious Eye Damage/Eye Irritation Category 1, Skin Corrosion/Irritation Category 1A

Label elements

Hazard pictogram(s)



Signal word **Danger**

Hazard statement(s)

H314 Causes severe skin burns and eye damage.

Hazard(s) not otherwise classified

Not Applicable

Precautionary statement(s) Prevention

P260 Do not breathe dust/fume.
P280 Wear protective gloves/protective clothing/eye protection/face protection.

Precautionary statement(s) Response

P301+P330+P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303+P361+P353 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 Immediately call a POISON CENTER or doctor/physician.

Precautionary statement(s) Storage

P405 Store locked up.

Precautionary statement(s) Disposal

P501 Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

SECTION 3 Composition / information on ingredients

Substances

CAS No	%[weight]	Name
1310-73-2	>98	sodium hydroxide

Mixtures

See section above for composition of Substances

SECTION 4 First-aid measures

Description of first aid measures

Eye Contact

If this product comes in contact with the eyes:

- Immediately hold eyelids apart and flush the eye continuously with running water.
- Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
- Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes.
- Transport to hospital or doctor without delay.
- Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

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Skin Contact	<p>If skin or hair contact occurs:</p> <ul style="list-style-type: none"> ▶ Immediately flush body and clothes with large amounts of water, using safety shower if available. ▶ Quickly remove all contaminated clothing, including footwear. ▶ Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre. ▶ Transport to hospital, or doctor.
Inhalation	<ul style="list-style-type: none"> ▶ If fumes or combustion products are inhaled remove from contaminated area. ▶ Lay patient down. Keep warm and rested. ▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▶ Transport to hospital, or doctor, without delay. ▶ Inhalation of vapours or aerosols (mists, fumes) may cause lung oedema. ▶ Corrosive substances may cause lung damage (e.g. lung oedema, fluid in the lungs). ▶ As this reaction may be delayed up to 24 hours after exposure, affected individuals need complete rest (preferably in semi-recumbent posture) and must be kept under medical observation even if no symptoms are (yet) manifested. ▶ Before any such manifestation, the administration of a spray containing a dexamethasone derivative or beclomethasone derivative may be considered. <p>This must definitely be left to a doctor or person authorised by him/her. (ICSC13719)</p>
Ingestion	<ul style="list-style-type: none"> ▶ For advice, contact a Poisons Information Centre or a doctor at once. ▶ Urgent hospital treatment is likely to be needed. ▶ If swallowed do NOT induce vomiting. ▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. ▶ Observe the patient carefully. ▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. ▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. ▶ Transport to hospital or doctor without delay.

Most important symptoms and effects, both acute and delayed

See Section 11

Indication of any immediate medical attention and special treatment needed

For acute or short-term repeated exposures to highly alkaline materials:

- ▶ Respiratory stress is uncommon but present occasionally because of soft tissue edema.
- ▶ Unless endotracheal intubation can be accomplished under direct vision, cricothyroidotomy or tracheotomy may be necessary.
- ▶ Oxygen is given as indicated.
- ▶ The presence of shock suggests perforation and mandates an intravenous line and fluid administration.
- ▶ Damage due to alkaline corrosives occurs by liquefaction necrosis whereby the saponification of fats and solubilisation of proteins allow deep penetration into the tissue.

Alkalis continue to cause damage after exposure.

INGESTION:

- ▶ Milk and water are the preferred diluents

No more than 2 glasses of water should be given to an adult.

- ▶ Neutralising agents should never be given since exothermic heat reaction may compound injury.

* Catharsis and emesis are absolutely contra-indicated.

* Activated charcoal does not absorb alkali.

* Gastric lavage should not be used.

Supportive care involves the following:

- ▶ Withhold oral feedings initially.
- ▶ If endoscopy confirms transmucosal injury start steroids only within the first 48 hours.
- ▶ Carefully evaluate the amount of tissue necrosis before assessing the need for surgical intervention.
- ▶ Patients should be instructed to seek medical attention whenever they develop difficulty in swallowing (dysphagia).

SKIN AND EYE:

- ▶ Injury should be irrigated for 20-30 minutes.

Eye injuries require saline. [Ellenhorn & Barceloux: Medical Toxicology]

SECTION 5 Fire-fighting measures

Extinguishing media

- ▶ Water spray or fog.
- ▶ Foam.
- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).

Special hazards arising from the substrate or mixture

Fire Incompatibility	None known.
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Special protective equipment and precautions for fire-fighters

Fire Fighting	<ul style="list-style-type: none"> ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Wear full body protective clothing with breathing apparatus. ▶ Prevent, by any means available, spillage from entering drains or water course. ▶ Use fire fighting procedures suitable for surrounding area.
Fire/Explosion Hazard	<p>Solid in contact with water or moisture reacts violently, and solutions are highly alkaline and may cause severe skin burns.</p> <ul style="list-style-type: none"> ▶ Non combustible. ▶ Not considered a significant fire risk, however containers may burn. <p>Decomposition may produce toxic fumes of: metal oxides May emit corrosive fumes.</p>

SECTION 6 Accidental release measures

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Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	<ul style="list-style-type: none"> Remove all ignition sources. Clean up all spills immediately. Avoid contact with skin and eyes. Control personal contact with the substance, by using protective equipment. Drains for storage or use areas should have retention basins for pH adjustments and dilution of spills before discharge or disposal of material. Check regularly for spills and leaks.
Major Spills	<ul style="list-style-type: none"> Clear area of personnel and move upwind. Alert Fire Brigade and tell them location and nature of hazard. Wear full body protective clothing with breathing apparatus. Prevent, by any means available, spillage from entering drains or water course.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

Safe handling	<ul style="list-style-type: none"> Avoid all personal contact, including inhalation. Wear protective clothing when risk of exposure occurs. Use in a well-ventilated area. WARNING: To avoid violent reaction, ALWAYS add material to water and NEVER water to material.
Other information	<ul style="list-style-type: none"> Plastic bag NOTE: Bags should be stacked, blocked, interlocked, and limited in height so that they are stable and secure against sliding or collapse. Store in original containers. Keep containers securely sealed. Store in a cool, dry, well-ventilated area. Store away from incompatible materials and foodstuff containers. DO NOT store near acids, or oxidising agents No smoking, naked lights, heat or ignition sources.

Conditions for safe storage, including any incompatibilities

Suitable container	<ul style="list-style-type: none"> Glass container is suitable for laboratory quantities DO NOT use aluminium, galvanised or tin-plated containers Lined metal can, lined metal pail/ can. Plastic pail. Polyliner drum. Packing as recommended by manufacturer. <p>For low viscosity materials</p> <ul style="list-style-type: none"> Drums and jerricans must be of the non-removable head type. Where a can is to be used as an inner package, the can must have a screwed enclosure. <p>For materials with a viscosity of at least 2680 cSt. (23 deg. C) and solids (between 15 C deg. and 40 deg C.):</p> <ul style="list-style-type: none"> Removable head packaging; Cans with friction closures and low pressure tubes and cartridges may be used.
Storage incompatibility	<p>Sodium hydroxide/ potassium hydroxide:</p> <ul style="list-style-type: none"> reacts with water evolving heat and corrosive fumes reacts violently with acids, trans-acetylene dichloride, aminotetrazole, p-bis(1,3-dibromoethyl), benzene, bromoform, halogenated compounds, nitrogen-containing compounds, organic halogens, chlorine dioxide ((explodes), chloroform, cresols, cyclopentadiene, 4-chloro-2-methylphenol, cis-dichloroethylene, 2,2-dichloro-3,3-dimethylbutane, ethylene chlorohydrin, germanium, iodine pentafluoride, maleic anhydride, p-nitrotoluene, nitrogen trichloride, o-nitrophenol, phosphonium iodide, potassium peroxodisulfate, propylene oxide, 1,2,4,5-tetrachlorobenzene (highly toxic substance is forme), 2,2,3,3-tetrafluoro-1-propanol, tetrahydrofuran, thorium dicarbide, trichloroethanol, 2,4,6-trinitrotoluene, vinyl acetate reacts with fluorine, nitroalkanes, (forming explosive compounds) incompatible with acetic acid, acetaldehyde, acetic anhydride, acrolein, acrylonitrile, allyl chloride, organic anhydride, acrylates, alcohols, aldehydes, alkylene oxides, substituted allyls, ammonium chloroplatinate, benzanthrone, bromine, benzene-1,4-diol, carbon dioxide, cellulose nitrate, chlorine trifluoride, 4-chlorobutyronitrile, chlorohydrin, chloronitrotoluenes, chlorosulfonic acid, cinnamaldehyde, caprolactam solution, chlorocresols, 1,2-dichloroethylene, epichlorohydrin, ethylene cyanohydrin, formaldehyde (forms formic acid and flammable hydrogen gas), glycols, glyoxal, hexachloroplatinate, hydrogen sulfide, hydroquinone, iron-silicon, isocyanates, ketones, methyl azide, 4-methyl-2-nitrophenol, mineral acids (forming corresponding salt), nitrobenzene, N-nitrosodihydroxylamine, nitrates pentol, phenols, phosphorus, phosphorus pentaoxide, beta-propiolactone, sodium, sulfur dioxide, tetrahydroborate, 1,1,1,2-tetrachloroethane, 2,2,2-trichloroethanol, trichloronitromethane, zirconium ignites on contact with cinnamaldehyde or zinc and reacts explosively with a mixture of chloroform and methane forms heat-, friction-, and/ or shock-sensitive- explosive salts with nitro-compounds, cyanogen azide, 3-ethyl-4-hydroxy-1,2,5-oxadiazole, 3-methyl-2-penten-4-yn-1-ol, N,N'-bis(2,2,2-trinitroethyl)urea, trichloroethylene (forms dichloroacetylene) increase the explosive sensitivity of nitromethane attacks some plastics, rubber, coatings and metals: aluminium, tin, zinc, etc, and their alloys, producing flammable hydrogen gas <p>Metals and their oxides or salts may react violently with chlorine trifluoride and bromine trifluoride.</p> <ul style="list-style-type: none"> These trifluorides are hypergolic oxidisers. They ignite on contact (without external source of heat or ignition) with recognised fuels - contact with these materials, following an ambient or slightly elevated temperature, is often violent and may produce ignition. The state of subdivision may affect the results. In presence of moisture, the material is corrosive to aluminium, zinc and tin producing highly flammable hydrogen gas. Avoid strong acids, acid chlorides, acid anhydrides and chloroformates.

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SODIUM HYDROXIDE

▶ Avoid contact with copper, aluminium and their alloys.



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X — Must not be stored together

0 — May be stored together with specific precautions

+ — May be stored together

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
US NIOSH Recommended Exposure Limits (RELs)	sodium hydroxide	Caustic soda, Lye, Soda lye, Sodium hydrate	Not Available	Not Available	2 mg/m3	Not Available
US OSHA Permissible Exposure Levels (PELs) - Table Z1	sodium hydroxide	Sodium hydroxide	2 mg/m3	Not Available	Not Available	Not Available
US ACGIH Threshold Limit Values (TLV)	sodium hydroxide	Sodium hydroxide	Not Available	Not Available	2 mg/m3	URT, eye, & skin irr

Emergency Limits

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
sodium hydroxide	Sodium hydroxide	Not Available	Not Available	Not Available

Ingredient	Original IDLH	Revised IDLH
sodium hydroxide	10 mg/m3	Not Available

Exposure controls

Appropriate engineering controls	If conditions where worker exposure potential is high, wear full-face air-supplied breathing apparatus and full protective suit. Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are: Process controls which involve changing the way a job activity or process is done to reduce the risk. Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.
Personal protection	
Eye and face protection	▶ Safety glasses with unperforated side shields may be used where continuous eye protection is desirable, as in laboratories; spectacles are not sufficient where complete eye protection is needed such as when handling bulk-quantities, where there is a danger of splashing, or if the material may be under pressure. ▶ Chemical goggles whenever there is a danger of the material coming in contact with the eyes; goggles must be properly fitted. ▶ Full face shield (20 cm, 8 in minimum) may be required for supplementary but never for primary protection of eyes; these afford face protection. ▶ Alternatively a gas mask may replace splash goggles and face shields.
Skin protection	See Hand protection below
Hands/feet protection	▶ Elbow length PVC gloves The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application. The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice. Personal hygiene is a key element of effective hand care.
Body protection	See Other protection below
Other protection	▶ Overalls. ▶ PVC Apron. ▶ PVC protective suit may be required if exposure severe. ▶ Eyewash unit.

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

SODIUM HYDROXIDE

Material	CPI
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Respiratory protection

Particulate. (AS/NZS 1716 & 1715, EN 143:2000 & 149:001, ANSI Z88 or national equivalent)

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	P1 Air-line*	-	PAPR-P1

Continued...

SODIUM HYDROXIDE

BUTYL	A
NAT+NEOPR+NITRILE	A
NATURAL RUBBER	A
NATURAL+NEOPRENE	A
NEOPRENE	A
NEOPRENE/NATURAL	A
NITRILE	A
NITRILE+PVC	A
PE	A
PE/EVAL/PE	A
PVC	A
SARANEX-23	A
SARANEX-23 2-PLY	A
TEFLON	A
VITON/CHLOROBUTYL	A

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

up to 50 x ES	Air-line**	P2	PAPR-P2
up to 100 x ES	-	P3	-
		Air-line*	-
100+ x ES	-	Air-line**	PAPR-P3

* - Negative pressure demand ** - Continuous flow

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO₂), G = Agricultural chemicals, K = Ammonia(NH₃), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- ▶ Respirators may be necessary when engineering and administrative controls do not adequately prevent exposures.
- ▶ The decision to use respiratory protection should be based on professional judgment that takes into account toxicity information, exposure measurement data, and frequency and likelihood of the worker's exposure - ensure users are not subject to high thermal loads which may result in heat stress or distress due to personal protective equipment (powered, positive flow, full face apparatus may be an option).
- ▶ Published occupational exposure limits, where they exist, will assist in determining the adequacy of the selected respiratory protection. These may be government mandated or vendor recommended.
- ▶ Certified respirators will be useful for protecting workers from inhalation of particulates when properly selected and fit tested as part of a complete respiratory protection program.
- ▶ Use approved positive flow mask if significant quantities of dust becomes airborne.
- ▶ Try to avoid creating dust conditions.

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	White hygroscopic, odourless, pellets, flakes, sticks or solid cast mass. Vigorously exotherms when mixed with water. Explosive boiling and spitting will occur if added to hot water. Reacts violently with acids.		
Physical state	Divided Solid	Relative density (Water = 1)	2.12 @ 20 C
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Applicable
pH (as supplied)	Not Applicable	Decomposition temperature	Not Applicable
Melting point / freezing point (°C)	318.4	Viscosity (cSt)	Not Applicable
Initial boiling point and boiling range (°C)	1390	Molecular weight (g/mol)	40
Flash point (°C)	Not Applicable	Taste	Not Available
Evaporation rate	Not Applicable	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Applicable	Surface Tension (dyn/cm or mN/m)	Not Applicable
Lower Explosive Limit (%)	Not Applicable	Volatile Component (%vol)	Not Applicable
Vapour pressure (kPa)	< 2 (20 C)	Gas group	Not Available
Solubility in water	Miscible	pH as a solution (1%)	12.7; (5%)
Vapour density (Air = 1)	2.3 (hydrate)	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	<ul style="list-style-type: none"> ▶ Unstable in the presence of incompatible materials. ▶ Product is considered stable. ▶ Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Continued...

SODIUM HYDROXIDE

Inhaled	<p>The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage. Inhaling corrosive bases may irritate the respiratory tract. Symptoms include cough, choking, pain and damage to the mucous membrane. Sudden inhalation of sodium hydroxide dust may produce fatal outcome such as spasm, inflammation of the throat and airway, burns, severe lung inflammation and fluid accumulated in the lungs. These manifest as coughing, wheezing, shortness of breath, headache, nausea and vomiting.</p> <p>Persons with impaired respiratory function, airway diseases and conditions such as emphysema or chronic bronchitis, may incur further disability if excessive concentrations of particulate are inhaled.</p> <p>If prior damage to the circulatory or nervous systems has occurred or if kidney damage has been sustained, proper screenings should be conducted on individuals who may be exposed to further risk if handling and use of the material result in excessive exposures.</p>
Ingestion	<p>Ingestion of alkaline corrosives may produce burns around the mouth, ulcerations and swellings of the mucous membranes, profuse saliva production, with an inability to speak or swallow. Both the oesophagus and stomach may experience burning pain; vomiting and diarrhoea may follow.</p> <p>Accidental ingestion of the material may be damaging to the health of the individual.</p> <p>Ingestion of sodium hydroxide may result in severe pain, burns to the mouth, throat, stomach, nausea and vomiting, swelling of the throat and subsequent perforation of the gastro-intestinal tract and suffocation but a 1% solution (pH 13.4) of sodium hydroxide in water failed to cause any damage of the stomach or gullet in rabbits.</p>
Skin Contact	<p>The material can produce severe chemical burns following direct contact with the skin.</p> <p>Skin contact is not thought to have harmful health effects (as classified under EC Directives); the material may still produce health damage following entry through wounds, lesions or abrasions.</p> <p>Sodium hydroxide causes burns which may take time to manifest and cause pain, thus care should be taken to avoid contamination of gloves and boots.</p> <p>A 5% aqueous solution of it produces tissue death on rabbit skin while 1% solution caused no effect on irrigated rabbit eye.</p> <p>Skin contact with alkaline corrosives may produce severe pain and burns; brownish stains may develop. The corroded area may be soft, gelatinous and necrotic; tissue destruction may be deep.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material.</p> <p>Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p> <p>The material may cause severe inflammation of the skin either following direct contact or after a delay of some time. Repeated exposure can cause contact dermatitis which is characterised by redness, swelling and blistering.</p>
Eye	<p>If applied to the eyes, this material causes severe eye damage.</p> <p>Direct eye contact with corrosive bases can cause pain and burns. There may be swelling, epithelium destruction, clouding of the cornea and inflammation of the iris. Mild cases often resolve; severe cases can be prolonged with complications such as persistent swelling, scarring, permanent cloudiness, bulging of the eye, cataracts, eyelids glued to the eyeball and blindness.</p>
Chronic	<p>Repeated or prolonged exposure to corrosives may result in the erosion of teeth, inflammatory and ulcerative changes in the mouth and necrosis (rarely) of the jaw. Bronchial irritation, with cough, and frequent attacks of bronchial pneumonia may ensue.</p> <p>Long-term exposure to respiratory irritants may result in airways disease, involving difficulty breathing and related whole-body problems.</p> <p>Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure.</p> <p>Long term exposure to high dust concentrations may cause changes in lung function i.e. pneumoconiosis, caused by particles less than 0.5 micron penetrating and remaining in the lung.</p>

sodium hydroxide	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 1350 mg/kg ^[2]	Eye (rabbit): 0.05 mg/24h SEVERE
	Oral(Rabbit) LD50: 325 mg/kg ^[1]	Eye (rabbit): 1 mg/24h SEVERE
		Eye (rabbit): 1 mg/30s rinsed-SEVERE
		Eye: adverse effect observed (irritating) ^[1]
		Skin (rabbit): 500 mg/24h SEVERE
		Skin: adverse effect observed (corrosive) ^[1]
Legend:	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. * Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	

SODIUM HYDROXIDE	<p>Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia.</p> <p>The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.</p> <p>The material may cause severe skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin. Repeated exposures may produce severe ulceration.</p>
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Acute Toxicity	✗	Carcinogenicity	✗
Skin Irritation/Corrosion	✓	Reproductivity	✗
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✗
Respiratory or Skin sensitisation	✗	STOT - Repeated Exposure	✗
Mutagenicity	✗	Aspiration Hazard	✗

Legend: ✗ – Data either not available or does not fill the criteria for classification
✓ – Data available to make classification

SECTION 12 Ecological information

Toxicity

Continued...

SODIUM HYDROXIDE

sodium hydroxide	Endpoint	Test Duration (hr)	Species	Value	Source
	LC50	96	Fish	125mg/L	4
	EC50	48	Crustacea	-34.59-47.13mg/L	4
Legend: <i>Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data</i>					

Ecotoxicity: Fish LC50 (96h): 43mg/l

For Metal:

Atmospheric Fate - Metal-containing inorganic substances generally have negligible vapour pressure and are not expected to partition to air.

Environmental Fate: Environmental processes, such as oxidation, the presence of acids or bases and microbiological processes, may transform insoluble metals to more soluble ionic forms. Environmental processes may enhance bioavailability and may also be important in changing solubilities.

Aquatic/Terrestrial Fate: When released to dry soil, most metals will exhibit limited mobility and remain in the upper layer; some will leach locally into ground water and/ or surface water ecosystems when soaked by rain or melt ice. A metal ion is considered infinitely persistent because it cannot degrade further.

Prevent, by any means available, spillage from entering drains or water courses.

DO NOT discharge into sewer or waterways.

Biodegradability: Not biodegradable.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
sodium hydroxide	LOW	LOW

Bioaccumulative potential

Ingredient	Bioaccumulation
sodium hydroxide	LOW (LogKOW = -3.8796)

Mobility in soil

Ingredient	Mobility
sodium hydroxide	LOW (KOC = 14.3)


SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal	Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked. A Hierarchy of Controls seems to be common - the user should investigate: <ul style="list-style-type: none">▶ Reduction▶ Reuse▶ Recycling▶ Disposal (if all else fails) This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. <ul style="list-style-type: none">▶ DO NOT allow wash water from cleaning or process equipment to enter drains.▶ It may be necessary to collect all wash water for treatment before disposal.▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.▶ Where in doubt contact the responsible authority.▶ Recycle wherever possible.▶ Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.▶ Treat and neutralise at an approved treatment plant.▶ Treatment should involve: Mixing or slurring in water; Neutralisation with suitable dilute acid followed by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material).

SECTION 14 Transport information

Labels Required

	
Marine Pollutant	NO

Land transport (DOT)

UN number	1823
UN proper shipping name	Sodium hydroxide, solid
Transport hazard class(es)	Class 8
	Subrisk Not Applicable
Packing group	II
Environmental hazard	Not Applicable

Special precautions for user	Hazard Label	8
	Special provisions	IB8, IP2, IP4, T3, TP33

Air transport (ICAO-IATA / DGR)

UN number	1823	
UN proper shipping name	Sodium hydroxide, solid	
Transport hazard class(es)	ICAO/IATA Class	8
	ICAO / IATA Subrisk	Not Applicable
	ERG Code	8L
Packing group	II	
Environmental hazard	Not Applicable	
Special precautions for user	Special provisions	Not Applicable
	Cargo Only Packing Instructions	863
	Cargo Only Maximum Qty / Pack	50 kg
	Passenger and Cargo Packing Instructions	859
	Passenger and Cargo Maximum Qty / Pack	15 kg
	Passenger and Cargo Limited Quantity Packing Instructions	Y844
	Passenger and Cargo Limited Maximum Qty / Pack	5 kg

Sea transport (IMDG-Code / GGVSee)

UN number	1823	
UN proper shipping name	SODIUM HYDROXIDE, SOLID	
Transport hazard class(es)	IMDG Class	8
	IMDG Subrisk	Not Applicable
Packing group	II	
Environmental hazard	Not Applicable	
Special precautions for user	EMS Number	F-A , S-B
	Special provisions	Not Applicable
	Limited Quantities	1 kg

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
sodium hydroxide	Not Available

Transport in bulk in accordance with the ICG Code

Product name	Ship Type
sodium hydroxide	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

sodium hydroxide is found on the following regulatory lists	
US ACGIH Threshold Limit Values (TLV)	
US AIHA Workplace Environmental Exposure Levels (WEELs)	
US CWA (Clean Water Act) - List of Hazardous Substances	
US DOE Temporary Emergency Exposure Limits (TEELs)	
US NIOSH Recommended Exposure Limits (RELs)	
US OSHA Permissible Exposure Levels (PELs) - Table Z1	
US OSHA Permissible Exposure Limits - Annotated Table Z-1	
US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory	
US TSCA Chemical Substance Inventory - Interim List of Active Substances	

Federal Regulations

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Section 311/312 hazard categories	
Flammable (Gases, Aerosols, Liquids, or Solids)	No
Gas under pressure	No

Explosive	No
Self-heating	No
Pyrophoric (Liquid or Solid)	No
Pyrophoric Gas	No
Corrosive to metal	No
Oxidizer (Liquid, Solid or Gas)	No
Organic Peroxide	No
Self-reactive	No
In contact with water emits flammable gas	No
Combustible Dust	No
Carcinogenicity	No
Acute toxicity (any route of exposure)	No
Reproductive toxicity	No
Skin Corrosion or Irritation	Yes
Respiratory or Skin Sensitization	No
Serious eye damage or eye irritation	Yes
Specific target organ toxicity (single or repeated exposure)	No
Aspiration Hazard	No
Germ cell mutagenicity	No
Simple Asphyxiant	No
Hazards Not Otherwise Classified	No

US. EPA CERCLA Hazardous Substances and Reportable Quantities (40 CFR 302.4)

Name	Reportable Quantity in Pounds (lb)	Reportable Quantity in kg
Sodium hydroxide	1000	454

State Regulations

US. California Proposition 65

None Reported

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (sodium hydroxide)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - ARIPS	Yes
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

SECTION 16 Other information

Revision Date	15/01/2021
Initial Date	17/06/2005

SDS Version Summary

Version	Issue Date	Sections Updated
10.1.1.1	19/03/2014	Chronic Health, Disposal, Engineering Control, First Aid (inhaled), Supplier Information, Synonyms
12.1.1.1	15/01/2021	Supplier Information, Toxicity and Irritation (Toxicity Figure)

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification

SODIUM HYDROXIDE

committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC—TWA: Permissible Concentration-Time Weighted Average
PC—STEL: Permissible Concentration-Short Term Exposure Limit
IARC: International Agency for Research on Cancer
ACGIH: American Conference of Governmental Industrial Hygienists
STEL: Short Term Exposure Limit
TEEL: Temporary Emergency Exposure Limit.
IDLH: Immediately Dangerous to Life or Health Concentrations
OSF: Odour Safety Factor
NOAEL :No Observed Adverse Effect Level
LOAEL: Lowest Observed Adverse Effect Level
TLV: Threshold Limit Value
LOD: Limit Of Detection
OTV: Odour Threshold Value
BCF: BioConcentration Factors
BEI: Biological Exposure Index

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